

## ABSTRACT

In manufacturing embroidered patch attached to the apparel like cap, bag, clothes and others, the present invention makes it possible to reduce the process and to improve the productivity amazingly.

The embroidered patch and the manufacturing method thereof according to the present invention has the feature that it comprises the embroidery portion embroidering non-woven fabric having a certain thickness and the edge portion sewn along the circumference line of said embroidery portion. 1~2 mm thickness of soft material may be added to said non-woven fabric for thicker embroidered patch. For said soft material, EVA(Ethylene Vinyl Acetate) is usually used and the embroidered patch is completed by detaching the non-woven fabric and the soft material which is not embroidered.